

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.07.23	Job No.:	ADR Yes/No: Y	ADR Date: 08.06.17	ECN #: 08- 504
Product No.: D206-558		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: Cargo Mirror		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>[Signature]</i> 08.07.24
Production Engineering Coord	Y	DD/EC	<i>[Signature]</i> 08.07.24
Production Document Control	Y	JD	<i>[Signature]</i> 08.07.24
Customer Technical Support	Y	DS/MB	<i>[Signature]</i> 08.07.24

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	<i>[Signature]</i> 08.07.24
Marketing	N		
Customer Order Processing	N		

Reason for Change:

Update tubing on D2065 and D2066. DSI 9416 created to clarify D2066 for customers. Ref NCR 03-049

Documents Affected:

RELEASE: D2065 Rev. C, D2066 Rev. C, DSI 9416 Rev. A

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	PH		08.07.24 <i>[Signature]</i>
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.07.23 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9416 to D206-558	08.07.23 <i>[Signature]</i>
10	Update Controlled PDF Files	Y	KJ		08.07.23 <i>[Signature]</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR) <i>[Signature]</i>	Y	KJ		08.07.23 <i>[Signature]</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	D206-558-041/-043 now @ CHG 007	08.07.23 <i>[Signature]</i>
18	Create / Update PPP's	Y	KJ	See 17)	08.07.23 <i>[Signature]</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		08.07.23 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.07.23 <i>[Signature]</i>
22					
23					

Description / Action:

- All D2065 and D2066 in stock and in production need to be updated to D2065 Rev. C and D2066 Rev. C
- Add DSI 9416 to D206-558 paperwork

ECN Verified & Complete:

Date:

NCR 08-049

Raised by: D. Staw.

Source: E & B Helicopters

Sheet No. 1 of 1

Non-Conforming
Dept./Supplier: Eng / Design
Product/Service:

Date: 08/05/23

Product/Service: D206-558-041

Priority: HIGH
LOW

Section A

QSI

Description of Non-Conformance

QSP

QSPM

Documents:

P/O

Invoice

W/O

Batch No.

TSR

Drawing

Root Cause. Wall thickness is too thin, and causing cracking during flight due to vibration. See NCR. 213 As well

DQA: Section B: Indicate who is responsible for creating C/A, and a completion date. Section C: Indicate who will verify completion of C/A.

Section B

Corrective Action

Responsible for Investigation/CA: N.P. To be done by: CA/6/16

[illegible]

Preventive Action Required: NO YES #

Fault Category:

Section C

Verification of C/A

Responsible for Verification of CA: _____

No

Verification Method

Sign

Date _____

Forward to DQA on
Completion of Verification

DQA: _____

Date:

QA Purposes only

N/C Closed

Date _____